

Programming

Program the cutting data at the touch panel control system (Pipe OD, wall thickness, bevel angle etc.) or with optional off-line programming software

Cutting Program

Branch

Mase

Special

Base

Elbow

Butt

Twice

Plane

Triple

1 *Base*

2 *Branch*

3 *Branch*

4 *Base*

5

6

7

8

These Del.

1

2

3

4

Data

Load

Save

Comb.

Para

Return

Branch - Base joint prog

Pos. 1

Base Data

CP diam. mm

CP thick mm

FP diam. mm

FP thick mm

Slope

Eccentre mm

Torsion

Distance mm

Left

Right

Bevel

Cutting

deg

Welding

Fixed

None

Detect

Notch

Number:

Unit: mm

Pos.	Len	Width	Off.
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Ride On

Cut In

Track

Revise

Entity

Return

Realizable Cutting Shape and Machine Function

