

Deep Hole Drilling Machine

BTA Model Machining Requirement

1. Work-piece machining :

- a. Work-piece Rotation + Tools Non-Rotation
- b. Work-piece Rotation + Tool Rotation
- c. Solid Drilling Hole Honing Process

2. Work-piece Clamping :

- a. Spindle head 3-Jaw chuck φ _____ mm 4-Jaw chuck φ _____ mm
- b. Pressure head 3-Jaw Chuck Taper Plate

3. Work-piece Drilling Hole : Max. φ _____ mm min. φ _____ mm

4. Work-piece Length : Longest _____ mm Shortest _____ mm

5. Work-piece O.D. : Max. φ _____ mm min. φ _____ mm

Thinnest Work-piece Thickness : _____ mm

6. Work-piece Surface : Blank material / Finishing Processing Material

7. Work-piece shape : Round Square Other _____

8. Work-piece material : _____

9. Processing Precision : a. Deflection Allowed Value _____ mm b. Surface Roughness Ra _____

10. Drilling Hole Size : φ _____ mm / φ _____ mm / φ _____ mm / φ _____ mm

11. Testing Drilling Hole Size : φ _____ mm

12. End User Country : _____ Machine Voltage : _____ Voltage

★ **Please provide above information, we will quote suitable machine for you, thank you!**

